

OCI BHD

(Formerly Known as Orgavyl Chemical Ind. Bhd.)

TECHNICAL DATA

OCI / ORGAFIX CONTACT CEMENT

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PHYSICAL DATA

Appearance	:	Light brown yellowish high viscosity liquid
Solid Content	:	22 +/- 1%
Viscosity at 30 °C	:	2900 +/- 100 cps
Main Solvent	:	Hydrocarbon Solvent
Main Ingredient	:	Chloroprene Rubber
Dilution	:	Toluene

CHARACTERISTICS

- OCI / Orgafix Contact Cement is a solvent based neoprene adhesive that is easy-to-use, cost saving and has superb bonding strength. It works well with most materials.
- OCI / Orgafix Contact Cement provides highly effective strong bonds for wood, rubber, leather, metal, linoleum, felt, tiles, chipboard ,concrete and formica countertops etc..
- OCI / Orgafix Contact Cement is most suitable for general purpose, light industry, furniture, construction and decoration industry.
- It is simple to use and resistant to damp, oil , salt, mild acid and alkaline.

APPLICATION

- Wipe off moisture, oil and all other foreign matters on bonding surfaces.
- Apply a thin layer of Contact adhesive on the bonding surfaces evenly. For effective bonding on absorbent surfaces and porous material normally two coats is required.
- For bonding surfaces assemble under room temperature the recommended time is 5 to 10 mins.
- For bonding surfaces with higher absorbent rate the open time shall be shorter but at the smooth bonding surfaces the open time shall be longer.

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- After assemble apply suitable pressure on the bonding substrates.
- Bond strength can be fully obtained after 24 hours.
- Application should be carried out in a well ventilated area.

CAUTION

- Flush immediately with water for any spillage on skin.
- If spill on eye, flush immediately with water and seek oculist treatment immediately.
- Highly inflammable product.

STORAGE

- Provided the adhesive are stored dry and cool in air tight containers, the storage stability will be at least 9 months from day of delivery ex-works.

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